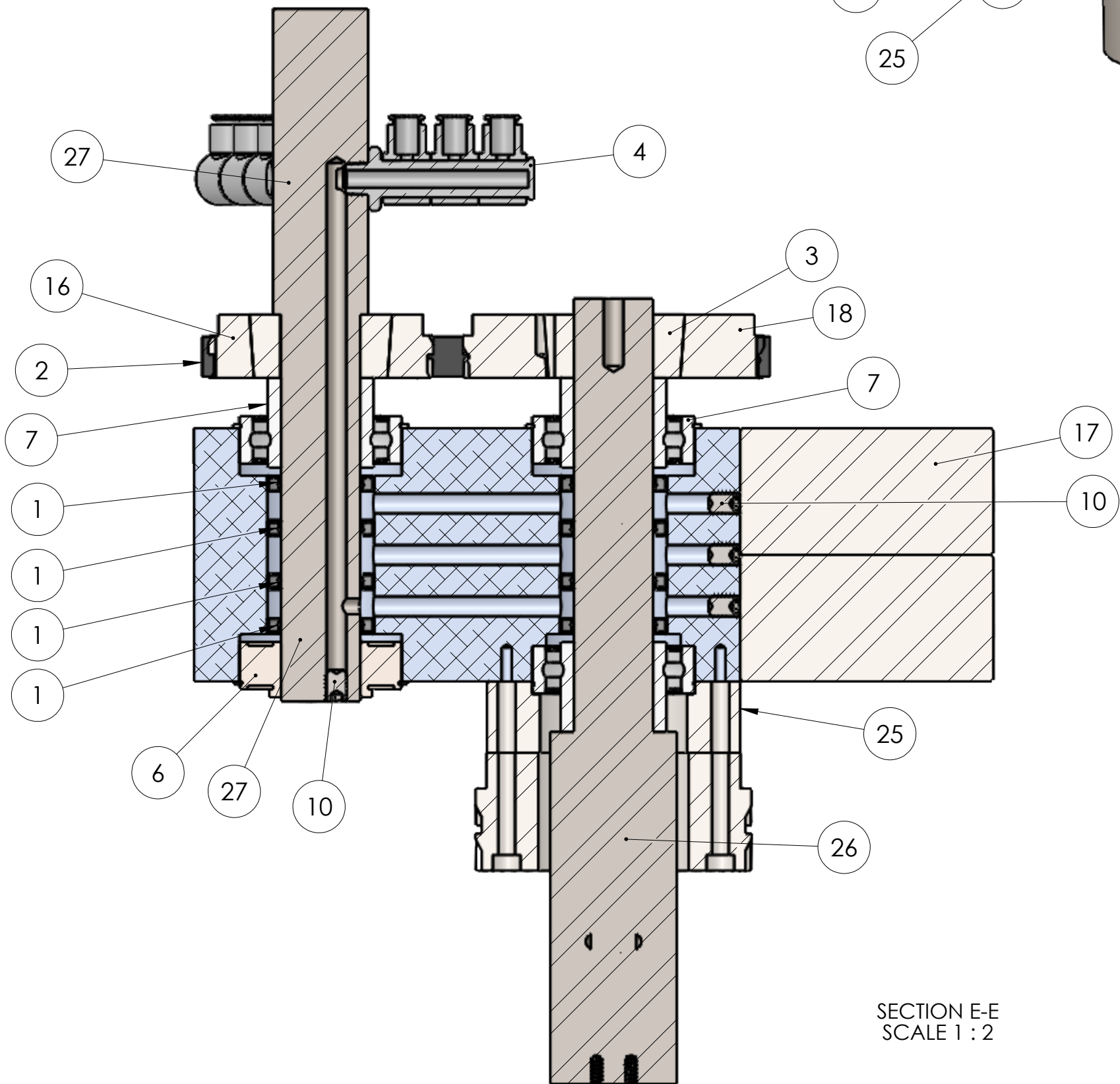
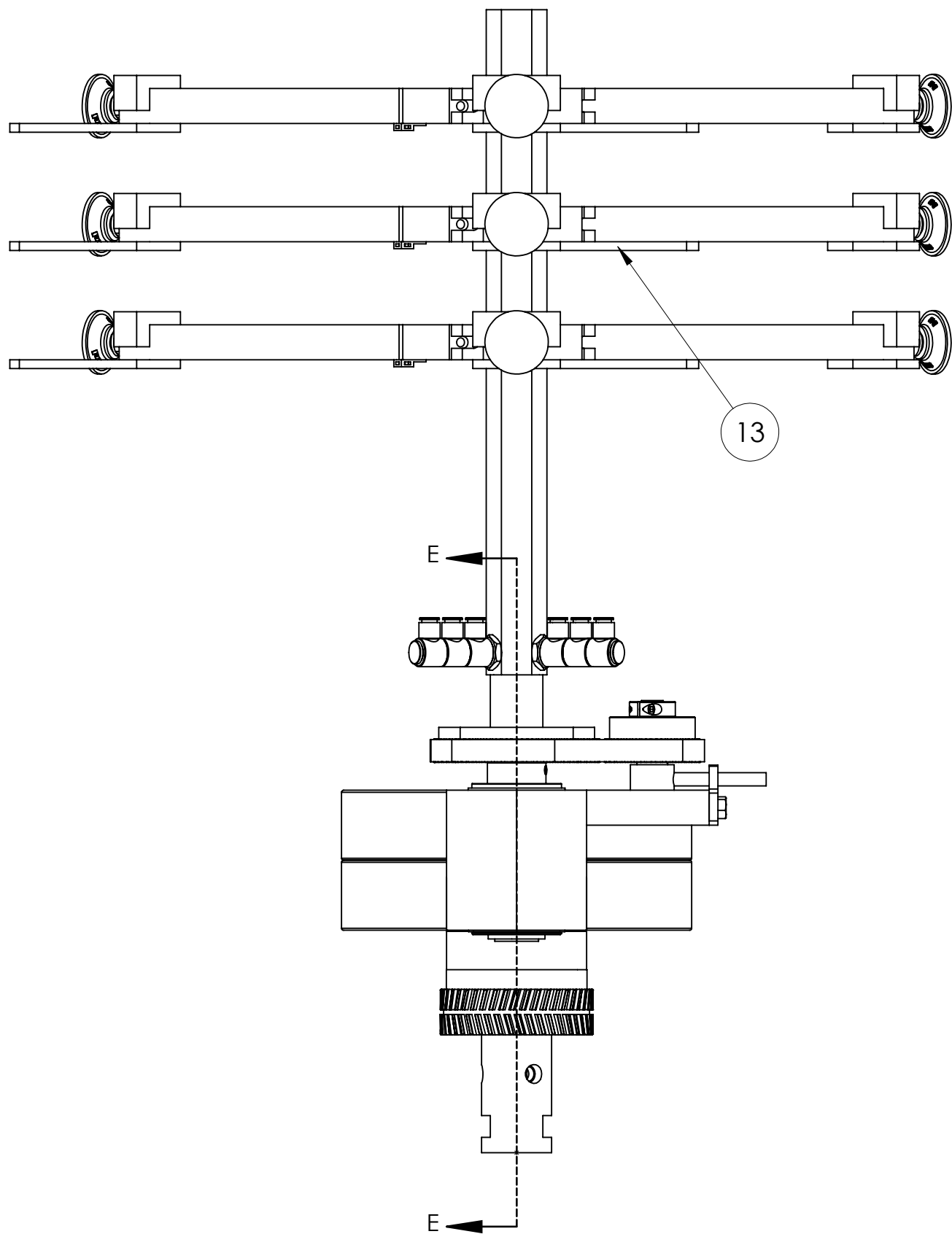
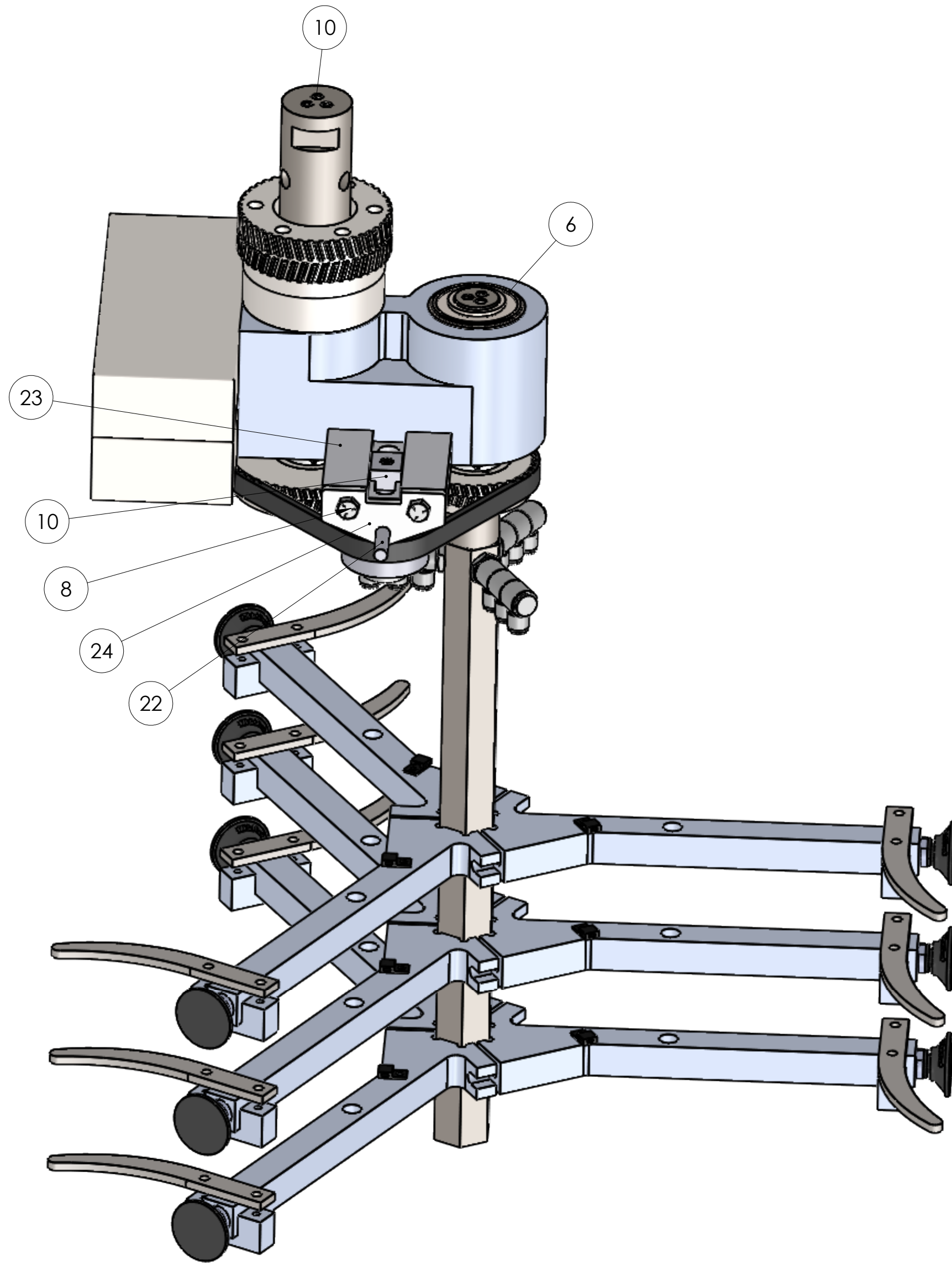
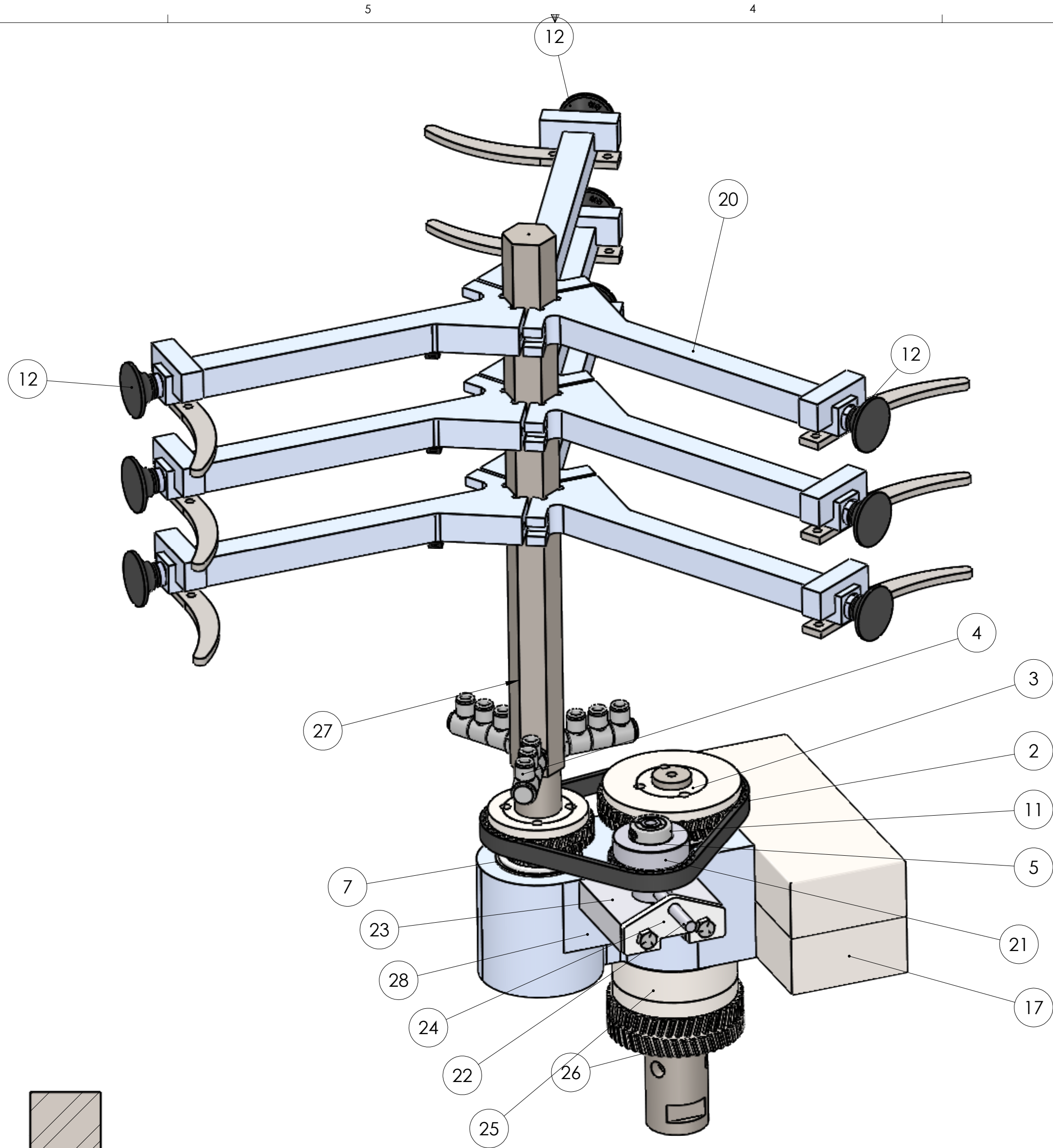


ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	8	12337	RADIAL SHAFT SEAL, 1.25" BORE, 1.687" OD
2	1	1564-108 TIMING BELT	ERECTOR DRIVE BELT
3	2	1610 x 1.250	TAPER LOCK BUSHING, 1610, 1-1/4" BORE
4	3	5203K867	PUSH-TO-CONNECT MANIFOLD, 1/4 NPT INLET, 3X Ø3/8" OUTLET
5	2	60355K705	BALL BEARING, 5/8" BORE
6	1	7520 DLG	BALL BEARING, 1.25 ID w/SNAP RING
7	3	7620 DLG	RADIAL BEARING, w/EXT. INNER RING, 1.250 ID
8	2	91247A642	HEX HEAD SCREW - 4 1/2" LG., GRADE 5
10	9	92311A619	SET SCREW, 25/PACK
10	1	94750A595	TEE SLOT NUT - 3/8-16
11	1	9961K19	SHAFT COLLAR - 5/8" BORE
12	9	B40.10.04AB	Suction cup B40 Chloroprene, G1/4" male, with mesh filter
13	8	7582K65	CABLE TIE HOLDER
14	9	MD-08-0135-03	CARTON FORK
15	9	MD-08-0136-02	CARTON FORK MOUNT
16	1	MD-08-5428-00	PICK ARM PULLEY
17	2	MD-08-5431-00	ROTARY COUNTER WEIGHT
18	1	MD-08-5434-00	TIMING PULLEY, 8mm PITCH
19	1	MD-08-5543-00	ERECTOR DRIVEN PULLEY
20	9	MD-08-5960-00	PICK ARM
21	1	MD-08-5964-00	MODIFIED TIMING PULLEY
22	1	MD-08-5965-00	IDLER PULLEY MOUNT
23	1	MD-08-5966-00	TENSIONER BLOCK
24	1	MD-08-5972-00	TENSIONER PLATE
25	1	MD-08-6314-00	ROTARY BLOCK SPROCKET SPACER
26	1	MD-08-6315-00	ROTARY SPINDLE
27	1	MD-08-6316-00	ROTARY PICK ARM SHAFT
28	1	MD-08-6317-00	ROTARY BLOCK



SECTION E-E
SCALE 1:2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	RB	8/21/2020
TOLERANCES:	DESIGNER		
FRACTIONAL ± .015	ENG APPR.		
ANGULAR: MACH ± 0.5° BEND ± 5°	MFG APPR.		
TWO PLACE DECIMAL ± .010	Q.A.		
THREE PLACE DECIMAL ± .005	COMMERCIAL PART		
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH	EST. WEIGHT (lbs):		
	108.44		
	DO NOT SCALE DRAWING		

SWITCHBACK GROUP		
TITLE:		
3-HEAD ROTARY ERECTOR		
SIZE	DWG. NO.	REV
D	1702-108C	
SHEET SCALE: 1:3		SHEET 1 OF 1